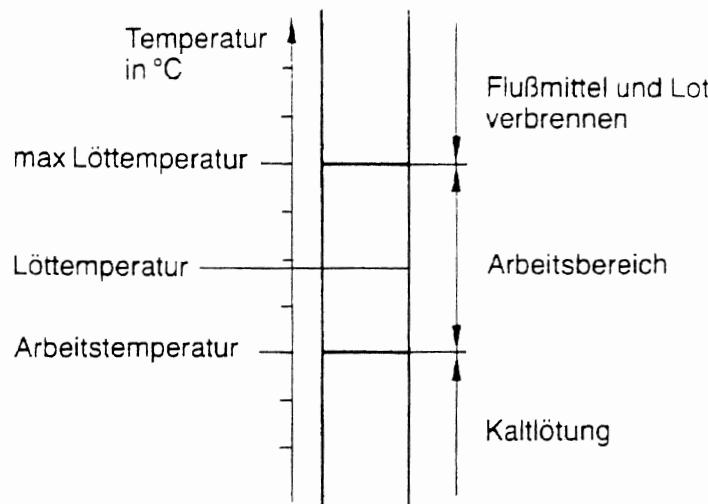
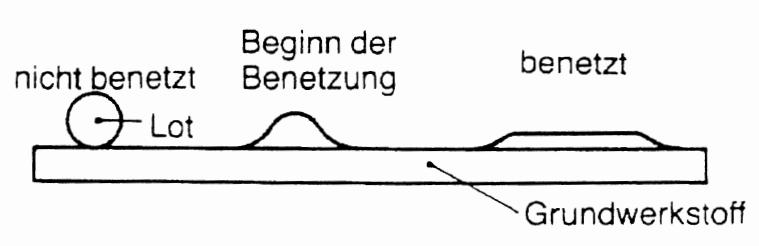


Temperaturen beim Löten

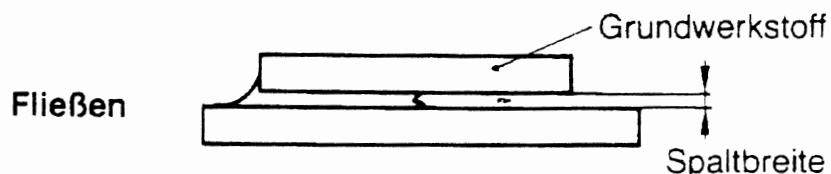


Lötvorgang

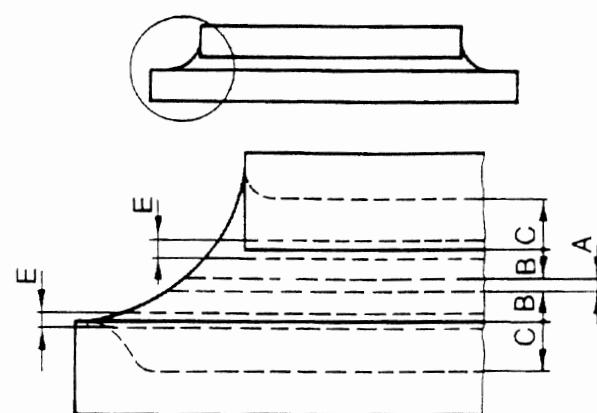
1. Benetzen



2. Fließen

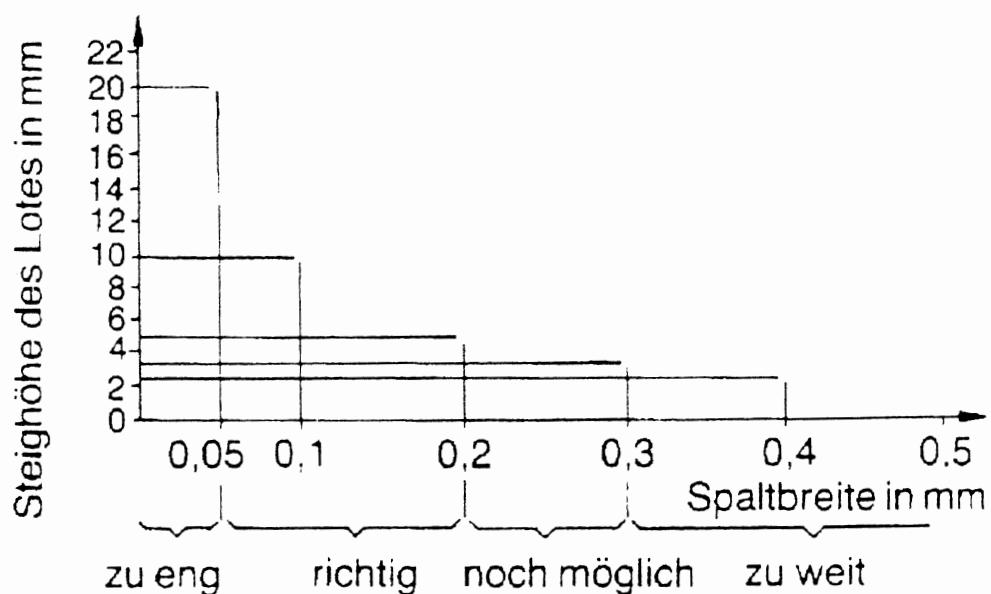


3. Binden

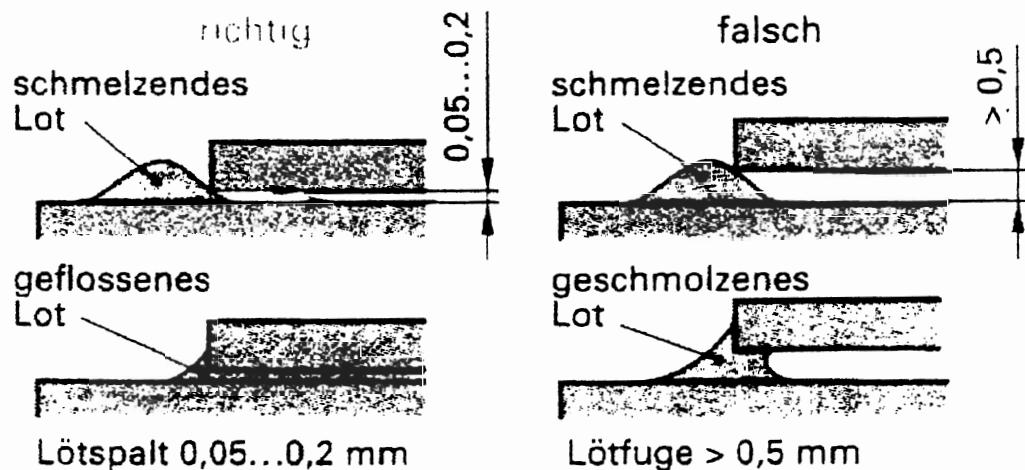


- A: Reines Lot
 B: Diffusion des Grundwerkstoffes in das Lot
 C: Diffusion des Lotes in den Grundwerkstoff
 E: Legierung Lot-Grundwerkstoff

Steighöhe des Lotes in Abhängigkeit von der Spaltbreite



Pillarwirkung beim Löten



Blei-Zustandsschaubild

